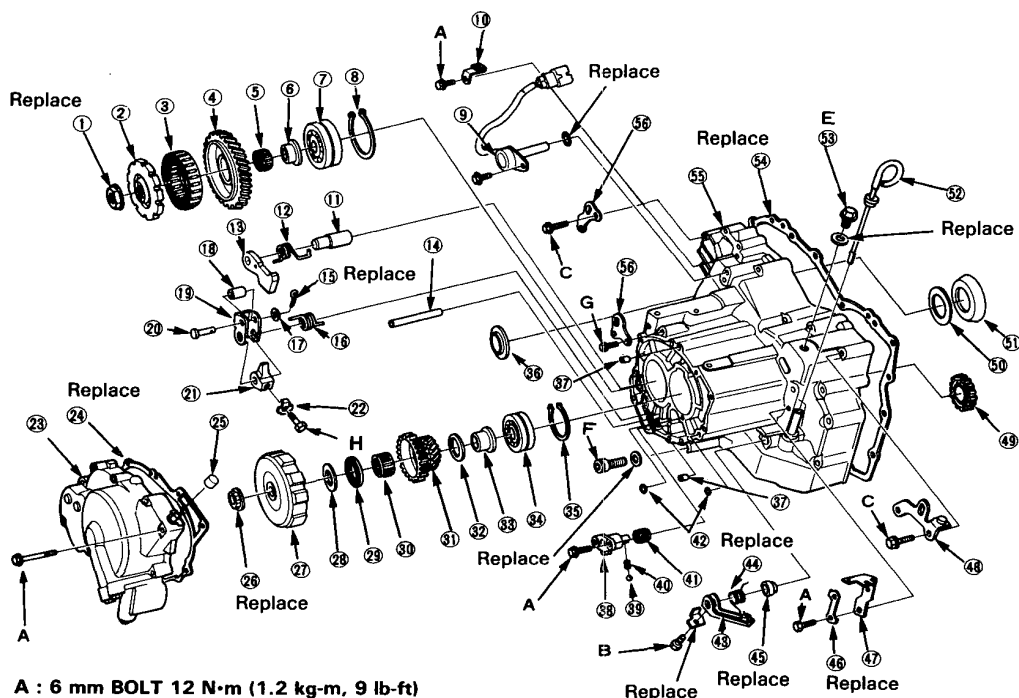


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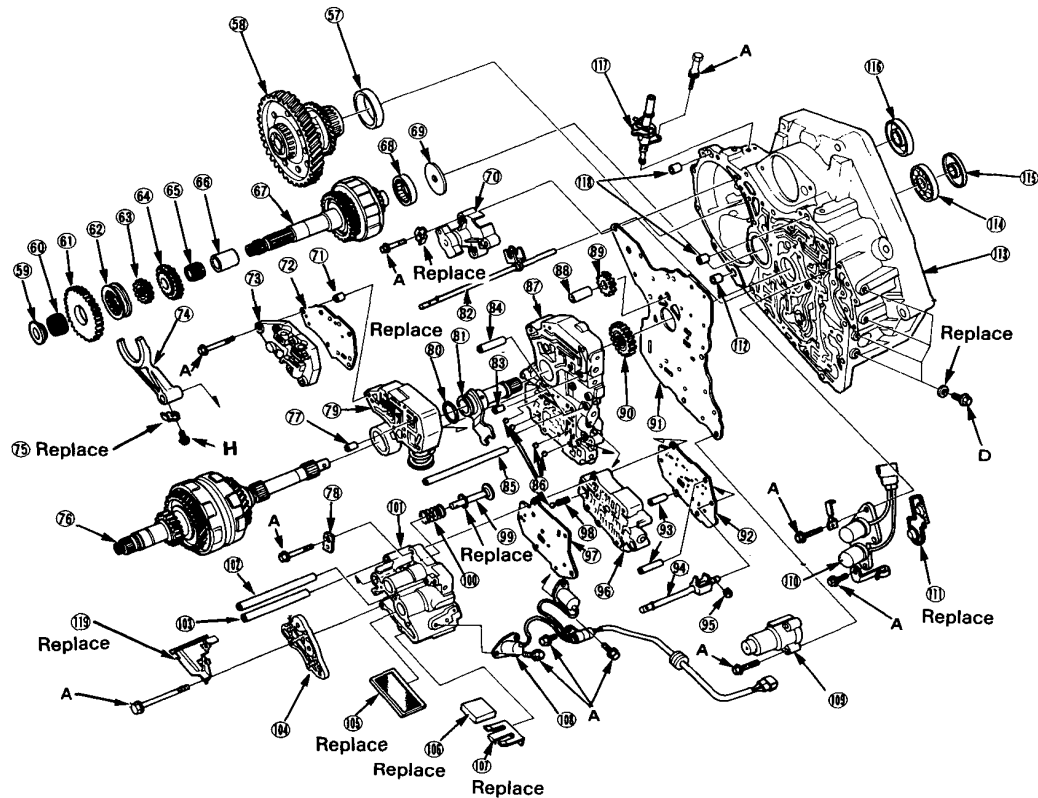
NOTE:

- Clean all parts thoroughly in solvent or carburetor cleaner, and dry with compressed air. Blow out all passages.
- Coat all parts with ATF before reassembly.



- A : 6 mm BOLT 12 N·m (1.2 kg-m, 9 lb-ft)
 B : 5 mm BOLT 8 N·m (0.8 kg-m, 6 lb-ft)
 C : 10 mm BOLT 55 N·m (5.5 kg-m, 40 lb-ft)
 D : 8 mm SEALING BOLT 18 N·m (1.8 kg-m, 13 lb-ft)
 E : 20 mm FILLER BOLT 45 N·m (4.5 kg-m, 33 lb-ft)
 F : 14 mm DRAIN PLUG 40 N·m (4.0 kg-m, 29 lb-ft)
 G : 8 mm BOLT 22 N·m (2.2 kg-m, 16 lb-ft)
 H : 6 mm BOLT 14 N·m (1.4 kg-m, 11 lb-ft)

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|-----------------------------------------------------------------------------------------|-----------------------------------------------------------------|------------------------------|-------------------------------------|
| ① LOCK NUT 23 mm
140 → 0 → 140 N·m
(14.0 → 0 → 14.0 kg-m,
102 → 0 → 102 lb-ft) | ⑭ STOP PIN | ②⑧ THRUST WASHER 26 mm | ④④ THROTTLE CONTROL
SHAFT SPRING |
| ② PARKING GEAR | ⑮ COTTER PIN 1.6 mm | ②⑨ THRUST NEEDLE
BEARING | ④⑤ OIL SEAL |
| ③ ONE-WAY CLUTCH | ⑯ PARKING PAWL SPRING | ③① NEEDLE BEARING | ④⑥ LOCK PLATE |
| ④ 1st GEAR | ⑰ WASHER 6 mm | ③② NEEDLE BEARING | ④⑦ THROTTLE CABLE STAY |
| ⑤ NEEDLE BEARING | ⑱ PARKING BRAKE ROLLER | ③③ 31 x 36 x 18.5 mm | ④⑧ TRANSMISSION
HANGER |
| ⑥ 32 x 38 x 14 mm | ⑲ PARKING SHIFT ARM | ③④ 1st GEAR | ④⑨ REVERSE IDLER GEAR |
| ⑦ 1st GEAR COLLAR | ⑲ ROLLER PIN | ③⑤ THRUST WASHER | ⑤① DIFFERENTIAL THRUST
SHIM |
| ⑧ BALL BEARING | ⑲ PARKING BRAKE
STOPPER | ③⑥ 31 x 42 x 1.5 mm | ⑤② BEARING OUTER RACE |
| ⑨ 26 x 68 x 18 mm | ⑲ LOCK WASHER | ③⑦ COLLAR 26 mm | ⑤③ DIPSTICK |
| ⑩ SNAP RING 68 mm | ⑲ END COVER | ③⑧ BALL BEARING | ⑤④ FILLER BOLT |
| ⑪ SPEED PULSER | ⑲ GASKET | ③⑨ 26 x 75 x 19 mm | ⑤⑤ GASKET |
| ⑫ SPEED PULSER COUPLER | ⑲ BREATHER CAP | ③⑩ SNAP RING 75 mm | ⑤⑥ TRANSMISSION
HOUSING |
| ⑬ STAY | ⑲ LOCK NUT 19 mm | ③⑪ OIL SEAL | ⑤⑦ TRANSMISSION
HANGER |
| ⑭ PARKING PAWL SHAFT | ⑲ 95 → 0 → 95 N·m (9.5
→ 0 → 9.5 kg-m, 69 → 0
→ 69 lb-ft) | ③⑫ DOWEL PIN 8 x 14 mm | |
| ⑮ PARKING PAWL SPRING | ⑲ 1st CLUTCH ASSEMBLY | ③⑬ REVERSE IDLER GEAR | |
| ⑯ PARKING PAWL | | ③⑭ HOLDER | |
| | | ③⑮ STEEL BALL | |
| | | ③⑯ IDLER SPRING | |
| | | ③⑰ NEEDLE BEARING | |
| | | ③⑱ 14 x 18 x 15 mm | |
| | | ③⑲ O-RING 7.7 x 2.3 mm | |
| | | ③⑳ THROTTLE CONTROL
LEVER | |



- | | | | |
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